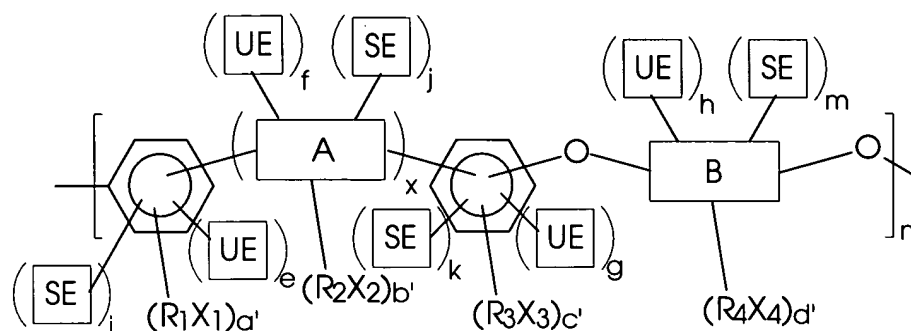
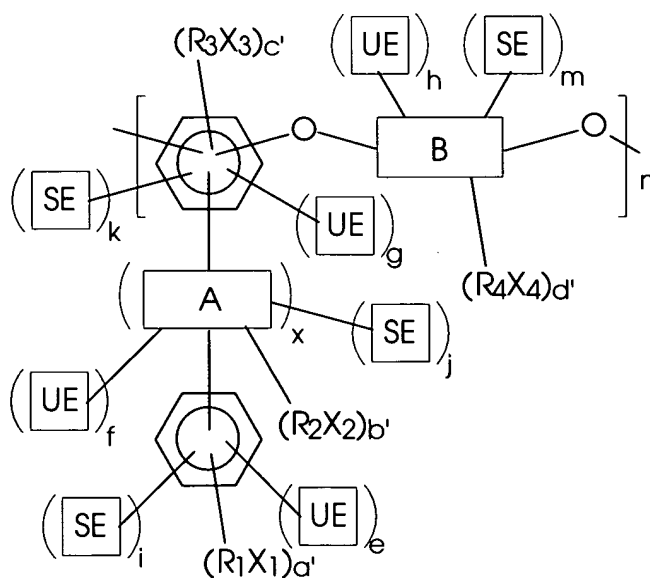


ABSTRACT OF THE DISCLOSURE

Polymers of the formula



or



wherein x is 0 or 1, R_{1-4} are alkyl, aryl, arylalkyl, or alkylaryl groups, X_{1-4} are halogens, a' , b' , c' , and d' are 0-4, UE is an unsaturated ester group, e , f , g , and h are 0-4, at least one of e , f , g , and h is ≥ 1 in at least some monomers, SE is a saturated ester group, i , j , k , and m are 0-4, at least

one of i, j, k, and m is ≥ 1 in at least some monomers, $a'+e+i \leq 4$, $b'+f+j \leq 4$, $c'+g+k \leq 4$, $d'+h+m \leq 4$, RX represents the total number of haloalkyl groups in the polymer, the ratio of UE groups to SE groups to RX groups in the polymer is

$$v_{\epsilon}:\sigma_{\epsilon}:p_{\chi}$$

wherein v_{ϵ} is from about 1 to about 99.99, wherein σ_{ϵ} is from about 0.01 to about 99, wherein p_{χ} is from 0 to about 50, and wherein $v_{\epsilon}+\sigma_{\epsilon}+p_{\chi}=100$.